

Type of parallel gauge block			32	47	87	103
Nominal size	Grading	Number				
1.005		1	**			
1.01...1.09	0.01	9	**			
1.10...1.90	0.1	9	**			
1...9	1	9	**			
10...30	10	3	**			
50		1	**			
1.005		1		**		
1.01...1.20	0.01	20		**		
1.30...1.90	0.1	7		**		
1...9	1	9		**		
10...100	10	10		**		
1.001...1.009	0.001	9			**	
1.01...1.49	0.01	49			**	
0.5...9.50	0.5	19			**	
10...100	10	10			**	
1.005		1				**
1.01...1.49	0.01	49				**
0.5...24.5	0.5	49				**
25...100	25	4				**