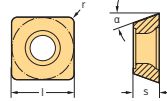


Quadratisch positiv

Tiger-tec®



Wendeschneidplatten

Bezeichnung	Folienanzahl	Anzahl Schneidkanten	l mm	s mm	α	r mm	P		M		K		N		S		H
							WC	HC	WC	HC	WC	HC	WC	HC	WC	HC	
SPGT120606-F57	G	4	12,7	6,35	11°	0,6	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPHT060304-G88	H	4	6,35	3,18	11°	0,4	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPHT09T308-G88	H	4	9,52	3,97	11°	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPHT120408-G88	H	4	12,7	4,76	11°	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPHW120412-A57	H	4	12,7	4,76	11°	1,2	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPHW120416-A57	H	4	12,7	4,76	11°	1,6	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPHW120606-A57	H	4	12,7	6,35	11°	0,6	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPHW120606-A51	H	4	12,7	6,35	11°	0,6	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT060304-D51	M	4	6,35	3,18	11°	0,4	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT09T308-D51	M	4	9,52	3,97	11°	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT120408-D51	M	4	12,7	4,76	11°	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT120606-D51	M	4	12,7	6,35	11°	0,6	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT120606-D57	M	4	12,7	6,35	11°	0,6	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT060304-F55	M	4	6,35	3,18	11°	0,4	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT09T308-F55	M	4	9,52	3,97	11°	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT120408-F55	M	4	12,7	4,76	11°	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW060304T-A27	M	4	6,35	3,18	11°	0,4	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW09T308T-A27	M	4	9,52	3,97	11°	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW120408T-A27	M	4	12,7	4,76	11°	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW120606T-A27	M	4	12,7	6,35	11°	0,6	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW060304-A57	M	4	6,35	3,18	11°	0,4	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW09T308-A57	M	4	9,52	3,97	11°	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW120408-A57	M	4	12,7	4,76	11°	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕

HC = beschichtetes Hartmetall
 HW = unbeschichtetes Hartmetall
 CN = Siliziumnitrid Si₃N₄



Fortsetzung

Werkzeug

Bezeichnung	D _c mm	d ₁ mm	l ₄ mm	L _c mm	l ₁ mm	Z	ρ _{kg}	Anz WSP	Type
zyl. Bohrung	160	40/40 B	63	12	—	10	4,0	10	SP..1204..
Querschnittnahme DIN 138	160	40/40 B	63	9	—	13	4,0	13	SP..09T3..



Körper und Einbauteile sind im Lieferumfang enthalten.

Einbauteile

Plattentypen	SP..0603..	SP..09T3..	SP..1204..
Spannschraube für Wendeplatte	FS923 (Torx 8)	FS359 (Torx 15)	FS1030 (Torx 20)

Zubehör

Plattentypen	SP..0603..	SP..09T3..	SP..1204..
Schraubendreher	FS230 (Torx 8)	FS229 (Torx 15)	FS228 (Torx 20)

Wendeschneidplatten

Bezeichnung	Radius mm	P		M		K		N		S		H
		WC	HC	WC	HC	WC	HC	WC	HC	WC	HC	
SPHT060304-G88	0,4	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPHT09T308-G88	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPHT120408-G88	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPHW120412-A57	1,2	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPHW120416-A57	1,6	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT060304-D51	0,4	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT09T308-D51	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT09T308-F55	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT120408-D51	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMT120408-F55	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW060304-A57	0,4	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW060304T-A27	0,4	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW09T308-A57	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW09T308T-A27	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW120408-A57	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
SPMW120408T-A27	0,8	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕

HC = beschichtetes Hartmetall
 CN = Siliziumnitrid Si₃N₄
 HW = unbeschichtetes Hartmetall

