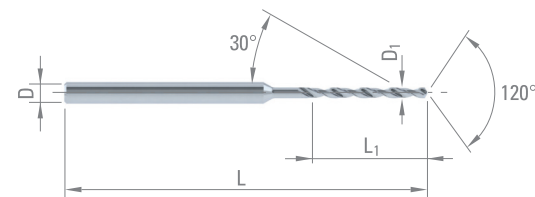


DIXI 1139 R

D _{10/-0.004}	L ₁	D _{h5}	L	CARBIDE	TiAlN
1.60	19.20	3.0	50	317839	318010
1.61	19.30	3.	50	317840	318011
1.62	19.40	3.0	50	317841	318012
1.63	19.60	3.0	50	317842	318013
1.64	19.70	3.0	50	317843	318014
1.65	19.80	3.0	50	317844	318015
1.66	19.90	3.0	50	317845	318016
1.67	20.10	3.0	50	317846	318017
1.68	20.20	3.0	50	317847	318018
1.69	20.30	3.0	50	317848	318019
1.70	20.40	3.0	50	317849	318020
1.71	20.50	3.0	50	317850	318021
1.72	20.70	3.0	50	317851	318022
1.73	20.80	3.0	50	317852	318023
1.74	20.90	3.0	50	317853	318024
1.75	21.00	3.0	50	317854	318025
1.76	21.10	3.0	50	317855	318026
1.77	21.30	3.0	50	317856	318027
1.78	21.40	3.0	50	317857	318028
1.79	21.50	3.0	50	317858	318029
1.80	21.60	3.0	50	317859	318030
1.81	21.70	3.0	50	317860	318031
1.82	21.90	3.0	50	317861	318032
1.83	22.00	3.0	50	317862	318033
1.84	22.10	3.0	50	317863	318034
1.85	22.20	3.0	50	317864	318035
1.86	22.30	3.0	50	317865	318036
1.87	22.50	3.0	50	317866	318037
1.88	22.60	3.0	50	317867	318038
1.89	22.70	3.0	50	317868	318039
1.90	22.80	3.0	50	317869	318040
1.91	22.90	3.0	50	317870	318041
1.92	23.10	3.0	50	317871	318042
1.93	23.20	3.0	50	317872	318043
1.94	23.30	3.0	50	317873	318044
1.95	23.40	3.0	50	317874	318045
1.96	23.50	3.0	50	317875	318046
1.97	23.70	3.0	50	317876	318047
1.98	23.80	3.0	50	317877	318048
1.99	23.90	3.0	50	317878	318049
2.00	24.00	3.0	61	317879	318050
2.05	24.60	3.0	61	317880	318051
2.10	25.20	3.0	61	317881	318052
2.15	25.80	3.0	61	317882	318053
2.20	26.40	3.0	61	317883	318054
2.25	27.00	3.0	61	317884	318055
2.30	27.60	3.0	61	317885	318056
2.35	28.20	3.0	61	317886	318057
2.40	28.80	3.0	61	317887	318058
2.45	29.40	3.0	61	317888	318059
2.50	30.00	3.0	61	317889	318060
2.55	30.60	3.0	61	317890	318061
2.60	31.20	3.0	61	317891	318062
2.65	31.80	3.0	61	317892	318063
2.70	32.40	3.0	61	317893	318064
2.75	33.00	3.0	61	317894	318065
2.80	33.60	3.0	61	317895	318066
2.85	34.20	3.0	61	317896	318067
2.90	34.80	3.0	61	317897	318068
2.95	35.40	3.0	61	317898	318069
3.00	36.00	3.0	61	317899	318070

Steel + Pb	Low alloyed steel	High alloyed steel	DUPLEX stainless steel	Cast iron
Refractory alloy	Titanium, titanium alloy	Cu alloy Silver Gold	Cu alloy difficult to machine	Al



- Each 0.01 mm in stock
- Cutting length 12 x D
- From Ø 0.50 to 3.00 mm

TWIST DRILLS REINFORCED SHANK

DIXI 1139

**0/-0.004
tolerance**

DIXI POLYTOOL S.A.

Av. du Technicum 37
CH-2400 Le Locle

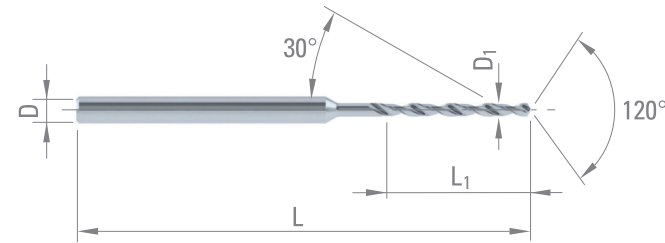
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dixipoly@dixi.ch

DIXI 1139 R

TWIST DRILLS
REINFORCED SHANK
0/-4µm TOLERANCE

Z = 2



Steel + Pb	Low alloyed steel	High alloyed steel	DUPLEX stainless steel	Cast iron
Refractory alloy	Titanium, titanium alloy	Cu alloy Silver Gold	Cu alloy difficult to machine	Al

D _{1 0/-0.004}	L ₁	D _{h5}	L	CARBIDE	TiAlN
0.50	6.00	3.0	38	317729	317900
0.51	6.10	3.0	38	317730	317901
0.52	6.30	3.0	38	317731	317902
0.53	6.40	3.0	38	317732	317903
0.54	6.50	3.0	38	317733	317904
0.55	6.60	3.0	38	317734	317905
0.56	6.70	3.0	38	317735	317906
0.57	6.90	3.0	38	317736	317907
0.58	7.00	3.0	38	317737	317908
0.59	7.10	3.0	38	317738	317909
0.60	7.20	3.0	38	317739	317910
0.61	7.30	3.0	38	317740	317911
0.62	7.50	3.0	38	317741	317912
0.63	7.60	3.0	38	317742	317913
0.64	7.70	3.0	38	317743	317914
0.65	7.80	3.0	38	317744	317915
0.66	7.90	3.0	38	317745	317916
0.67	8.10	3.0	38	317746	317917
0.68	8.20	3.0	38	317747	317918
0.69	8.30	3.0	38	317748	317919
0.70	8.40	3.0	38	317749	317920
0.71	8.50	3.0	38	317750	317921
0.72	8.70	3.0	38	317751	317922
0.73	8.80	3.0	38	317752	317923
0.74	8.90	3.0	38	317753	317924
0.75	9.00	3.0	38	317754	317925
0.76	9.10	3.0	38	317755	317926
0.77	9.30	3.0	38	317756	317927
0.78	9.40	3.0	38	317757	317928
0.79	9.50	3.0	38	317758	317929
0.80	9.60	3.0	38	317759	317930
0.81	9.70	3.0	38	317760	317931
0.82	9.90	3.0	38	317761	317932
0.83	10.00	3.0	38	317762	317933
0.84	10.10	3.0	38	317763	317934
0.85	10.20	3.0	38	317764	317935
0.86	10.30	3.0	38	317765	317936
0.87	10.50	3.0	38	317766	317937
0.88	10.60	3.0	38	317767	317938
0.89	10.70	3.0	38	317768	317939
0.90	10.80	3.0	38	317769	317940
0.91	10.90	3.0	38	317770	317941
0.92	11.10	3.0	38	317771	317942
0.93	11.20	3.0	38	317772	317943
0.94	11.30	3.0	38	317773	317944
0.95	11.40	3.0	38	317774	317945

DIXI 1139 R

D _{1 0/-0.004}	L ₁	D _{h5}	L	CARBIDE	TiAlN
0.96	11.50	3.0	38	317775	317946
0.97	11.70	3.0	38	317776	317947
0.98	11.80	3.0	38	317777	317948
0.99	11.90	3.0	38	317778	317949
1.00	12.00	3.0	38	317779	317950
1.01	12.10	3.0	38	317780	317951
1.02	12.30	3.0	38	317781	317952
1.03	12.40	3.0	38	317782	317953
1.04	12.50	3.0	38	317783	317954
1.05	12.60	3.0	38	317784	317955
1.06	12.70	3.0	38	317785	317956
1.07	12.90	3.0	38	317786	317957
1.08	13.00	3.0	38	317787	317958
1.09	13.10	3.0	38	317788	317959
1.10	13.20	3.0	38	317789	317960
1.11	13.30	3.0	38	317790	317961
1.12	13.50	3.0	38	317791	317962
1.13	13.60	3.0	38	317792	317963
1.14	13.70	3.0	38	317793	317964
1.15	13.80	3.0	38	317794	317965
1.16	13.90	3.0	38	317795	317966
1.17	14.10	3.0	38	317796	317967
1.18	14.20	3.0	38	317797	317968
1.19	14.30	3.0	38	317798	317969
1.20	14.40	3.0	38	317799	317970
1.21	14.50	3.0	38	317800	317971
1.22	14.70	3.0	38	317801	317972
1.23	14.80	3.0	38	317802	317973
1.24	14.90	3.0	38	317803	317974
1.25	15.00	3.0	38	317804	317975
1.26	15.10	3.0	50	317805	317976
1.27	15.30	3.0	50	317806	317977
1.28	15.40	3.0	50	317807	317978
1.29	15.50	3.0	50	317808	317979
1.30	15.60	3.0	50	317809	317980
1.31	15.70	3.0	50	317810	317981
1.32	15.90	3.0	50	317811	317982
1.33	16.00	3.0	50	317812	317983
1.34	16.10	3.0	50	317813	317984
1.35	16.20	3.0	50	317814	317985
1.36	16.30	3.0	50	317815	317986
1.37	16.50	3.0	50	317816	317987
1.38	16.60	3.0	50	317817	317988
1.39	16.70	3.0	50	317818	317989
1.40	16.80	3.0	50	317819	317990
1.41	16.90	3.0	50	317820	317991
1.42	17.10	3.0	50	317821	317992
1.43	17.20	3.0	50	317822	317993
1.44	17.30	3.0	50	317823	317994
1.45	17.40	3.0	50	317824	317995
1.46	17.50	3.0	50	317825	317996
1.47	17.70	3.0	50	317826	317997
1.48	17.80	3.0	50	317827	317998
1.49	17.90	3.0	50	317828	317999
1.50	18.00	3.0	50	317829	318000
1.51	18.10	3.0	50	317830	318001
1.52	18.30	3.0	50	317831	318002
1.53	18.40	3.0	50	317832	318003
1.54	18.50	3.0	50	317833	318004
1.55	18.60	3.0	50	317834	318005
1.56	18.70	3.0	50	317835	318006
1.57	18.90	3.0	50	317836	318007
1.58	19.00	3.0	50	317837	318008
1.59	19.10	3.0	50	317838	318009

Steel + Pb	Low alloyed steel	High alloyed steel	DUPLEX stainless steel	Cast iron
Refractory alloy	Titanium, titanium alloy	Cu alloy Silver Gold	Cu alloy difficult to machine	Al

